



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5002828

646.9501

Job Sheet 166831



Part No: 646.9501

Job Qty: 1 ea

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/17/17

Job Tracking No:

Due Date: 10/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: McDermott Aviation (CMCDE01)

PO Box 600 Cooroy, Queensland, 4563 Australia ph:011 61 7 5447 6600 fx:+61 7 5447 6336.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		10/24/17	0.00	0.00	Start up container	
110	Packaging	1 pcs		10/24/17	0.00	0.00	Packaging1	
120	QC	1 pcs		10/24/17	0.00	0.00	QC4	M.D.
125	DC	1 pcs		10/24/17	0.00	0.00	DC	
130	Packaging	1 pcs		10/24/17	0.00	0.00	Packaging3	
140	QC21-FG	1 Ea		10/24/17	0.00	0.00	QC21	HLJ 1770-27

Part Op 125 - Photocopy bluefile & type labels per PPP 646.9501

Descriptions: 130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation - 600.1012 exp. 30 janv. 2018	600.0990	1	29	0	0
	600.0991	1	17	0	0
	600.1012	1	31	0	0
	646.9601	1	4	0	0
	646.9802	1	20	0	0
	646.9810	1	2	0	0
	646.9910	4	30	0	0
	647.0140	1	2	0	0
	647.0141	1	19	0	0
	647.0142	8	161	0	0
	647.0113	2	34	0	0
	647.0114	1	44	0	0
	647.0115	1	39	0	0
	647.0146	2	42	0	0
	647.0210	1	1	0	0
	647.0310	2	17	0	0
	647.0410	1	20	0	0
	647.1210	1	21	0	0
	AN3-10A	8	138	0	0
	AN3-11A	8	177	0	0
	AN3-3A	1	96	0	0
	AN743-13	1	27	0	0
	CCR264SS-3-06	8	207	0	0
	CCR264SS3-04	12	57	0	0
	CCR264SS3-2	4	100	0	0
	5002169	1			
	5002160	1			
	5002163	1			
	5002151	1			
	5002150	1			
	5002147	1			
	5002143	4			
	5002146	1			
	5002142	1			
	5002140	8			
	5002137	2			
	5002132	1			
	5002133	1			
	5002132	2			
	5002127	2			
	5002126	1			
	5002120	1			
	5002100	8			
	5002092	8			
	5002089	1			
	5002085	1			
	5002070	12			
	5002063	4			

CR3212-4-4-1	1	390	0	0
GR3212-5-4-1m733709	8	123	0	0
CR3213-4-055002008	26	394	0	0
CR3213-4-1-18002005	14	300	0	0
CR3213-4-2-5002000	18	343	0	0
CR3213-4-3-5001997	18	370	0	0
CR3213-4-4-5001996	19	250	0	0
CR3213-4-0-5001993	20	397	0	0
MS21042-08-5001991	54	0	0	0
MS21042-3-5001957	17	0	0	0
MS21047-3-5001945	6	233	0	0
MS21050-3-5001941	2	411	0	0
MS21050L08-5001938	4	62	0	0
MS21054-08-5001935	5	185	0	0
MS27030-08-06-5001934	4	25	0	0
MS27030-08-09-5001933	4	148	0	0
MS27030-08-11-5001931	43	1,598	0	0
MS27030-08-12-5001930	2	696	0	0
MS27030-08-13-5001928	6	191	0	0
MS27030-1-08-5001927	5	515	0	0
MS27030-1-11-5001923	5	240	0	0
MS35842-11-5001920	1	39	0	0
NAS1149F0332P-5001921	62	3,231	0	0
NAS1149FN832P-5001921	111	4,525	0	0
NAS1835-08-5001910	4	149	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S002828

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Hawkesbury, ON K64 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com



206A/B/L – Series Cable Cutter System, High

PART NO: 646.9501

Revision:

Operation:

Quantity:

Change No:

Start up Operation

1

Mfg Date: 10/27/17

Job No: 166831

REFERENCE ONLY

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES AND REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

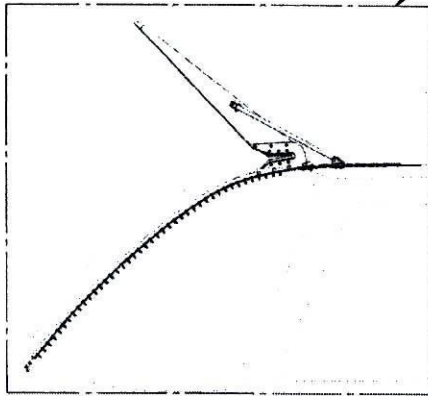
NOTES:

△ AFTER INSTALLATION, APPLY F/N 46 A/R TO FILL GAPS AND FILLET EDGES

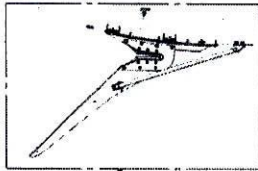
UNINCORPORATED ECN(S)

02729, 02736, 03047

DETAIL A



DETAIL B



QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
1	1	49	601.1066	WVET	
1	1	48	600.0991	MAGNOBOND 6378 PART B	
1	1	47	600.0990	MAGNOBOND 6378 PART A	
1	1	46	600.1092	SEALANT	PR 1420 CLASS B
5	5	45	601.1949	SCREW	MS27039-1111
2	2	44	601.2989	SCREW	MS27039-0812
4	4	43	601.2987	SCREW	MS27039-0809
4	4	42	601.3000	SCREW	MS27039-0808

REV.	DESCRIPTION	DATE	APPROVED
1	1.011 PROTOTYPE REVISION 1/82		ENC
2	2.001 FINAL RELEASE	06/03/00	P. BRAVO

47	47	41	601.2893	SCREW	MS27039-0811	
1	1	40	601.2982	MOSE CLAMP	MS27042-11	
1	1	39	601.1010	SCREWS	MS27042-11	
5	5	38	601.1621	SCREW	MS27042-11	
14	14	37	601.2979	RIVET	MS27042-11	
4	4	36	601.2984	RIVET	MS27042-11	
4	4	35	601.2277	RIVET	MS27042-11	
8	8	34	601.2983	RIVET	MS27042-11	
12	12	33	601.2980	NUTPLATE RIVET	MS27042-11	
1	1	32	601.2822	BOLT	MS27042-11	
1	1	31	601.2985	BRACKET	MS27042-11	
2	2	30	601.1900	NUTPLATE	MS27042-11	
6	6	29	601.2988	SCREW	MS27042-11	
53	53	28	601.2973	LOCKNUT	MS27042-11	
6	6	27	600.0795	NUTPLATE	MS27042-11	
18	18	26	601.0790	RIVET	MS27042-11	
18	18	25	601.1039	RIVET	MS27042-11	
19	19	24	601.1915	RIVET	MS27042-11	
20	20	23	601.2991	RIVET	MS27042-11	
26	26	22	601.1183	RIVET	MS27042-11	
4	4	21	601.2356	NUTPLATE	MS27042-11	
8	8	20	601.2981	NUTPLATE RIVET	MS27042-11	
17	17	19	601.2943	LOCKNUT	MS27042-11	
16	16	18	601.2826	BOLT	MS27042-11	
46	46	17	601.1607	WASHER	MS27042-11	
114	114	16	601.2764	WASHER	MS27042-11	
1	1	15	601.0113	CLIP	MS27042-11	
1	1	14	601.0114	CLIP	MS27042-11	
1	1	13	601.0410	TUBE	MS27042-11	
2	2	12	601.0116	DOUBLER	MS27042-11	
1	1	11	601.0111	PANEL	MS27042-11	
2	2	10	601.0112	STRUT DOUBLER	MS27042-11	
8	8	9	601.0110	STRUT BRACKET	MS27042-11	
4	4	8	601.0910	STRUT	MS27042-11	
2	2	7	601.0910	CHANNEL	MS27042-11	
1	1	6	601.0110	ROOF DOUBLER	MS27042-11	
1	1	5	601.0910	RAIL	MS27042-11	
1	1	4	601.0910	DEFLECTOR	MS27042-11	
1	1	3	601.0910	LOWER CUTTER ASSY LOW	MS27042-11	
1	1	2	601.0910	LOWER CUTTER ASSY HIGH	MS27042-11	
1	1	1	601.0910	UPPER CUTTER ASSY	MS27042-11	
			601.0910	200 CABLE CUTTERS KIT LOW	MS27042-11	
			601.0910	200 CABLE CUTTERS KIT HIGH	MS27042-11	
MS27042-11	MS27042-11	FIND #	PART #	DESCRIPTION	MATL	SPEC.

1502 1501 FIND # PART # DESCRIPTION MATL SPEC.

QTY

NEXT ASSY (S)

ORIGINAL DATE 1/82

DRAWN BY P. BRAVO

CHECKED D. BRAVO

APPROVED P. BRAVO

CONTRACT NO.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS ARE 1/16

SCALE NONE

SHEET 1 OF 3

APICAL INDUSTRIES

2608 TEMPLE HEIGHTS DR.

OCEANSIDE, CA. 92056-3512 (760)724-5300

206 CABLE CUTTERS KIT

646.9500

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02729				SHEET 1 OF 3	
	DWG NO. 646.9500	REV: N/C	PREPARED BY S. HUFF	DATE: 12/23/09	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: 206 CABLE CUTTERS KIT					
	APPROVED BY:	ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER	
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE	REASON: HARDWARE REVISIONS FROM FIRST INSTALL					

REFERENCE ONLY

51	A	601.3155	8	8	BOLT	AN3-10A
50	A	601.3153	5	5	SCREW	MS24694S8
41	R	601.2893	43	43	SCREW	MS27039-0811
28	R	601.2973	54	54	LOCKNUT	MS21042-08
18	R	601.2826	8	8	BOLT	AN3-11A
16	R	601.2764	127	127	WASHER	NAS1149FN832P
			9502	9501		
F/N	TC	PART NUMBER	QTY		DESCRIPTION	MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED:						CHANGE CATEGORY ☐ MAJOR ☒ MINOR
☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM						DER REVIEW REQUIRED ☐ YES ☒ NO